

## Fast, Accurate Video and Multisensor Measurement

	Travel	mm	in
ZIP 300	X axis Y axis Z axis	300 300 200	12 12 8
Extended Z (option)	Z axis	300	12

Quality. Speed. Accuracy. Who Could Ask for More?

SmartScope ZIP® 300 from OGP® is a proven performer, and continues to be the preferred video measurement system of manufacturers. Its video imaging is enhanced by all-LED illumination. As a multisensor machine, SmartScope ZIP 300 is available with contact and non-contact probes, including the unique switchable TTL laser.

- The innovative ergonomic handheld controller combines joystick stage control and other important operational controls so they are right at hand.
- DC servo motor drives deliver high speed performance, and the cast iron support structure ensures measurement stability and isolation.
- MeasureMind® 3D MultiSensor metrology software is designed to take full advantage of a 3D measurement environment and combines a user-friendly interface with full geometric functionality.
- Video measurement is effortless with fast field-of-view image processing with advanced edge detection algorithms designed for repeatability in real-world applications.
- SmartScope ZIP 300 is ready to supply the benefits of multisensor metrology with an assortment of available touch probes, lasers, and micro-probes to fully characterize parts automatically in a single setup.









Standard Optional



## **Technical Specifications**

**Stage travel (XYZ):** 300 x 300 x 200 mm (12 x 12 x 8") Extended Z axis: 300 mm (12") Measuring unit dimensions (approx LWH): 106 x 100 x 180 cm, 750 kg Computer workstation dimensions (approx LWH): 91 x 61 x 80 cm, 36 kg XYZ scale resolution: 0.1 µm Motor drives: DC servo Interactive stage control: 4 axis (X,Y,Z,zoom) with ergonomic, multi-function hand controller Stage velocity: Z axis min 100 mm/sec; X,Y axis 200 mm/sec Worktable: Hardened worktable with fixture holes, removable stage glass, and 30 kg load capacity **Zoom lens:** Patented<sup>†</sup> 7:1, AccuCentric<sup>®</sup> auto-calibrating, motorized, 10 position **Lens attachments:** 0.5x, 0.75x, 1.5x, 2.0x Front replacement lenses: 1.0x 2.0x, 2.5x, 5.0x, 10.0x Adapter tubes: 1.0x 0.67x, 2.0x Illumination: Substage LED backlight (collimated, green), white TTL LED surface illumination, and patented<sup>™</sup> SmartRing™ white LED illuminator Vu-Light oblique illuminator, small fiber optic ring light, fiber optic surface light, large fiber optic ring light Accessories: Autofocus grid projector (LED) Camera: 1/2" format high resolution color CCD with 768 x 494 pixel array High resolution grayscale (in lieu of color camera) Image processing: 256 level grayscale processing with 10:1 sub-pixel resolution Multisensor options: Touch probe and change rack, DRS™ laser, TTL laser, Rainbow Probe™ scanning white light sensor, Feather Probe™, SP25 Scanning Probe, laser pointer (not available with TTL laser) (contact OGP for possible combinations of sensors) **Power requirements:** 115/230 vac, 50/60 Hz, 1 φ, 700 W Rated environment: Temperature between 18 and 22° C, stable to ± 1° C; 30-80% humidity (non-condensing); vibration <0.001g below 15 Hz Operating environment, safe operation: 15-30° C Computer: Minimum configuration Dual Core processor @ 1.8 GHz, 1.0 GB RAM, 80 GB hard drive, 1.44 MB floppy drive, DVD-RW drive, parallel, serial, and USB 2.0 ports, on board 10/100 LAN Operating system: Microsoft® Windows™ XP Professional Computer accessory package: 22" or 24" flat panel LCD monitor, or dual 22" flat panel LCD monitors, keyboard, three-button mouse (or user supplied) Metrology software: OGP MeasureMind® 3D MultiSensor OGP Measure-X® (in lieu of MeasureMind 3D) Software: For use with Measure-X or MeasureMind 3D; MeasureFit® Plus, SmartReport® powered by QC-Calc, SmartFeature®, QC-Calc™, TrueMap™ Software: For use with MeasureMind 3D only; SmartCAD® 3D, SmartFit® 3D, SmartProfile™, SmartScript™, I++ DME, SmartTree™ Where L=measuring length in mm. Applies to thermally stable system in rated environment. All optical accuracy specifications at maximum zoom lens setting. **XY area accuracy:**  $E_{2} = (1.5 + 5L/1000) \mu m^{*}$ **Z linear accuracy:**  $E_1 = (3.5 + 5L/1000) \mu m^{**}$ **Z linear accuracy:**  $E_1 = (2.5 + 5L/1000) \mu m^{**}$  (with optional 2.0x replacement lens/grid projector) **Z linear accuracy:**  $E_1 = (2.0 + 5L/1000) \mu m^{**}$  (with optional TTL laser, or DRS-2000 laser) **Z linear accuracy:**  $E_1 = (1.4 + 5L/1000) \mu m^{**}$  (with optional DRS-300 or -500 laser, or TP-20 or -200 touch probe) Warranty: One year, on-site Accessories: Fixtures and calibration artifacts, service and support contracts, computer workstation, rotary indexers

<sup>†</sup>Patent Number 5,389,774 <sup>+†</sup>Patent Number 5,690,417

\*With evenly distributed 5 kg load in the standard measuring plane. Depending on load distribution, accuracy at maximum rated load may be less than standard accuracy. XY axis artifact: QVI 25 intersection grid reticle in the standard measuring plane. The standard measuring plane is defined as a plane that is 25 mm above the worktable.

\*\*Z axis artifact: QVI step gage or master gage blocks.



Multisensor Measurements for Manufacturing Professionals

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